

## SD025

## 2.4L

### Industrial Diesel Generator Set

EPA Certified Stationary Emergency

Standby Power Rating  
**25 kW 31 kVA 60 Hz**

Prime Power Rating\*  
**23 kW 28 kVA 60 Hz**

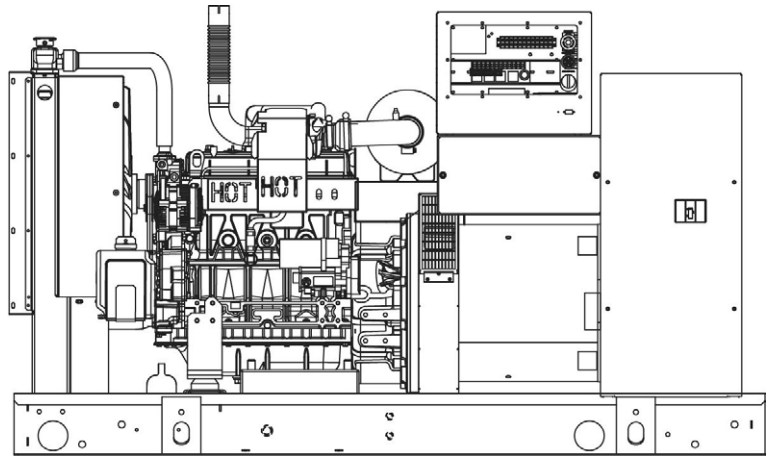


Image used for illustration purposes only

\*EPA Certified Prime ratings are not available in the U.S. or its Territories

## Codes and Standards

Generac products are designed to the following standards:



UL2200, UL508, UL142, UL498



NFPA70, 99, 110, 37



NEC700, 701, 702, 708



ISO9001, 8528, 3046, 7637, Pluses #2b, 4



NEMA ICS10, MG1, 250, ICS6, AB1



ANSI C62.41

## Powering Ahead

For over 50 years, Generac has led the industry with innovative design and superior manufacturing.

Generac ensures superior quality by designing and manufacturing most of its generator components, including alternators, enclosures and base tanks, control systems and communications software.

Generac's gensets utilize a wide variety of options, configurations and arrangements, allowing us to meet the standby power needs of practically every application.

Generac searched globally to ensure the most reliable engines power our generators. We choose only engines that have already been proven in heavy-duty industrial application under adverse conditions.

Generac is committed to ensuring our customers' service support continues after their generator purchase.

# SD025

## Standard Features

### ENGINE SYSTEM

- General
- Oil Drain Extension
- Air Cleaner
- Fan Guard
- Stainless Steel flexible exhaust connection
- Critical Exhaust Silencer (enclosed only)
- Factory Filled Oil
- Radiator Duct Adapter (open set only)

#### Fuel System

- Fuel lockoff solenoid
- Primary fuel filter

#### Cooling System

- Closed Coolant Recovery System
- UV/Ozone resistant hoses
- Factory-Installed Radiator
- Radiator Drain Extension
- 50/50 Ethylene glycol antifreeze
- 120 VAC Coolant Heater

#### Engine Electrical System

- Battery charging alternator
- Battery cables
- Battery tray
- Solenoid activated starter motor
- Rubber-booted engine electrical connections

### ALTERNATOR SYSTEM

- UL2200 GENprotect™
- 12 leads (3-phase, non 600 V)
- Class H insulation material
- Vented rotor
- 2/3 pitch
- Skewed stator
- Auxiliary voltage regulator power winding
- Amortisseur winding
- Brushless Excitation
- Sealed Bearings
- Automated manufacturing (winding, insertion, lacing, varnishing)
- Rotor dynamically spin balanced (get tolerance)
- Full load capacity alternator
- Protective thermal switch

### GENERATOR SET

- Internal Genset Vibration Isolation
- Separation of circuits - high/low voltage
- Separation of circuits - multiple breakers
- Silencer Heat Shield
- Wrapped Exhaust Piping
- Silencer housed in discharge hood (enclosed only)
- Standard Factory Testing
- 2 Year Limited Warranty (Standby rated Units)
- 1 Year Limited Warranty (Prime rated units)
- Silencer mounted in the discharge hood (enclosed only)

### ENCLOSURE (if selected)

- Rust-proof fasteners with nylon washers to protect finish
- High performance sound-absorbing material
- Gasketed doors
- Stamped air-intake louvers
- Air discharge hoods for radiator-upward pointing
- Stainless steel lift off door hinges
- Stainless steel lockable handles
- Rhino Coat™ - Textured polyester powder coat

### TANKS (if selected)

- UL 142
- Double wall
- Vents
- Sloped top
- Sloped bottom
- Factory pressure tested (2 psi)
- Rupture basin alarm
- Fuel level
- Check valve in supply and return lines
- Rhino Coat™ - Textured polyester powder coat
- Stainless hardware

## CONTROL SYSTEM



#### Control Panel

- Digital H Control Panel - Dual 4x20 Display
- Programmable Crank Limiter
- 7-Day Programmable Exerciser
- Special Applications Programmable PLC
- RS-232/485
- All-Phase Sensing DVR
- Full System Status
- Utility Monitoring
- Low Fuel Pressure Indication
- 2-Wire Start Compatible
- Power Output (kW)
- Power Factor
- kW Hours, Total & Last Run

- Real/Reactive/Apparent Power
- All Phase AC Voltage
- All Phase Currents
- Oil Pressure
- Coolant Temperature
- Coolant Level
- Engine Speed
- Battery Voltage
- Frequency
- Date/Time Fault History (Event Log)
- Isochronous Governor Control
- Waterproof/sealed Connectors
- Audible Alarms and Shutdowns
- Not in Auto (Flashing Light)
- Auto/Off/Manual Switch
- E-Stop (Red Mushroom-Type)
- NFPA110 Level I and II (Programmable)
- Customizable Alarms, Warnings, and Events
- Modbus protocol
- Predictive Maintenance algorithm
- Sealed Boards
- Password parameter adjustment protection
- Single point ground

- 15 channel data logging
- 0.2 msec high speed data logging
- Alarm information automatically comes up on the display

#### Alarms

- Oil Pressure (Pre-programmable Low Pressure Shutdown)
- Coolant Temperature (Pre-programmed High Temp Shutdown)
- Coolant Level (Pre-programmed Low Level Shutdown)
- Low Fuel Pressure Alarm
- Engine Speed (Pre-programmed Over speed Shutdown)
- Battery Voltage Warning
- Alarms & warnings time and date stamped
- Alarms & warnings for transient and steady state conditions
- Snap shots of key operation parameters during alarms & warnings
- Alarms and warnings spelled out (no alarm codes)

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## Configurable Options

### ENGINE SYSTEM

- General
- Oil Make-Up System
- Oil Heater
- Industrial Exhaust Silencer

#### Fuel System

- Flexible fuel lines
- Primary fuel filter

#### Engine Electrical System

- 10A UL battery charger
- 2.5A UL battery charger
- Battery Warmer

### ALTERNATOR SYSTEM

- Alternator Upsizing
- Anti-Condensation Heater
- Tropical coating
- Permanent Magnet Excitation

### CIRCUIT BREAKER OPTIONS

- Main Line Circuit Breaker
- 2nd Main Line Circuit Breaker
- Shunt Trip and Auxiliary Contact
- Electronic Trip Breakers

### GENERATOR SET

- Gen-Link Communications Software (English Only)
- 8 Load Position Load Center
- 2 Year Extended Warranty
- 5 Year Warranty
- 5 Year Extended Warranty

### ENCLOSURE

- Weather Protected
- Level 1 Sound Attenuation
- Level 2 Sound Attenuation
- Steel Enclosure
- Aluminum Enclosure
- 150 MPH Wind Kit
- 12 VDC Enclosure Lighting Kit
- 120 VAC Enclosure Lighting Kit
- AC/DC Enclosure Lighting Kit
- Door Alarm Switch

### TANKS (Size on last page)

- Electrical Fuel Level
- Mechanical Fuel Level
- 54 Gal (204.4 L) Usable Capacity
- 132 Gal (499.7 L) Usable Capacity
- 211 Gal (798.7 L) Usable Capacity
- 300 Gal (1135.6 L) Usable Capacity
- 8" Vent Extension
- 13" Vent Extension
- 19" Vent Extension

### CONTROL SYSTEM

- |  |  |  |
|--|--|--|
| <ul style="list-style-type: none"> <li>○ 21-Light Remote Annunciator</li> <li>○ Remote Relay Panel (8 or 16)</li> <li>○ Oil Temperature Sender with Indication Alarm</li> <li>○ Remote E-Stop (Break Glass-Type, Surface Mount)</li> </ul> | <ul style="list-style-type: none"> <li>○ Remote E-Stop (Red Mushroom-Type, Surface Mount)</li> <li>○ Remote E-Stop (Red Mushroom-Type, Flush Mount)</li> <li>○ Remote Communication - Modem</li> </ul> | <ul style="list-style-type: none"> <li>○ Remote Communication - Ethernet</li> <li>○ 10A Run Relay</li> <li>○ Ground fault indication and protection functions</li> </ul> |
|--|--|--|

## Engineered Options

### ENGINE SYSTEM

- Coolant heater ball valves
- Block Heaters
- Fluid containment pans

### ALTERNATOR SYSTEM

- 3rd Breaker System

### GENERATOR SET

- Special Testing
- IBC Seismic Certification

### ENCLOSURE

- Motorized Dampers
- Door switched for intrusion alert
- Enclosure ambient heaters

### TANKS

- Overfill protection valve
- UL2085 Tank
- ULC S-601 Tank
- Stainless Steel Tank
- Special Fuel Tanks (MIDEQ and FL DEP/DERM, etc.)
- Vent Extensions

### CONTROL SYSTEM

- Spare inputs (x4) / outputs (x4) - H Panel Only
- Battery Disconnect Switch

## Rating Definitions

**Standby** – Applicable for a varying emergency load for the duration of a utility power outage with no overload capability.

**Prime** – Applicable for supplying power to a varying load in lieu of utility for an unlimited amount of running time. A 10% overload capacity is available for 1 out of every 12 hours. The Prime Power option is only available on International applications.

Power ratings in accordance with ISO 8528-1, Second Edition dated 2005-06-01, definitions for Prime Power (PRP) and Emergency Standby Power (ESP).

## SD025

## application and engineering data

### ENGINE SPECIFICATIONS

#### General

Make	Generac
EPA Emissions Compliance	Stationary Emergency
EPA Emissions Reference	See Emissions Data Sheet
Cylinder #	4
Type	In-Line
Displacement - L (cu in)	2.4 (146.46)
Bore - mm (in)	90 (3.54)
Stroke - mm (in)	94 (3.70)
Compression Ratio	21.3:1
Intake Air Method	Turbocharged
Cylinder Head Type	Cast Iron
Piston Type	Aluminum

#### Engine Governing

Governor	Electronic Isochronous
Frequency Regulation (Steady State)	± 0.25%

#### Lubrication System

Oil Pump Type	Gear
Oil Filter Type	Full Flow
Crankcase Capacity - L (qts)	6.2 (6.52)

#### Cooling System

Cooling System Type	Closed Recovery
Water Pump Flow	Pre-Lubed, Self Sealing
Fan Type	Pusher
Fan Speed (rpm)	2698
Fan Diameter mm (in)	560 (22)
Coolant Heater Wattage	1500
Coolant Heater Standard Voltage	120 VAC

#### Fuel System

Fuel Type	Ultra Low Sulfur Diesel Fuel
Fuel Specifications	ASTM
Fuel Filtering (microns)	5
Fuel Inject Pump	Distribution Injection Pump
Fuel Pump Type	Engine Driven Gear
Injector Type	Mechanical
Fuel Supply Line - mm (in)	7.94 (0.31)
Fuel Return Line - mm (in)	7.94 (0.31)

#### Engine Electrical System

System Voltage	12 VDC
Battery Charging Alternator	Std
Battery Size	See Battery Index 0161970SBY
Battery Voltage	12 VDC
Ground Polarity	Negative

### ALTERNATOR SPECIFICATIONS

Standard Model	390
Poles	4
Field Type	Revolving
Insulation Class - Rotor	H
Insulation Class - Stator	H
Total Harmonic Distortion	< 5%
Telephone Interference Factor (TIF)	< 50
Standard Excitation	Synchronous
Bearings	Single Sealed Cartridge
Coupling	Direct, Flexible Disc
Load Capacity - Standby	100%
Prototype Short Circuit Test	Yes

Voltage Regulator Type	Digital
Number of Sensed Phases	All
Regulation Accuracy (Steady State)	± 0.25%

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## operating data

SD025 25 kW

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### POWER RATINGS

	Standby
Single-Phase 120/240 VAC @1.0pf	25 kW Amps: 104
Three-Phase 120/208 VAC @0.8pf	25 kW Amps: 87
Three-Phase 120/240 VAC @0.8pf	25 kW Amps: 75
Three-Phase 277/480 VAC @0.8pf	25 kW Amps: 38
Three-Phase 346/600 VAC @0.8pf	25 kW Amps: 30

### STARTING CAPABILITIES (sKVA)

#### sKVA vs. Voltage Dip

Alternator	kW	480 VAC						208/240 VAC					
		10%	15%	20%	25%	30%	35%	10%	15%	20%	25%	30%	35%
Standard	25	16	25	33	41	49	57	12	19	25	31	37	43
Upsize 1	35	24	36	48	60	72	84	18	27	36	45	54	63
Upsize 2	40	27	41	54	68	81	95	20	31	41	51	61	71

### FUEL CONSUMPTION RATES\*

#### Diesel - gph (lph)

Fuel Pump Lift - ft (m)
3 (1)
Total Fuel Pump Flow (Combustion + Return)
4.5 gph

Percent Load	gph (lph)
25%	0.8 (3.0)
50%	1.33 (5.0)
75%	1.67 (6.3)
100%	2.5 (9.5)

\* Fuel supply installation must accommodate fuel consumption rates at 100% load.

### COOLING

		Standby
Coolant Flow per Minute	gpm (lpm)	10 (38)
Coolant System Capacity	gal (L)	2.8 (10.95)
Heat Rejection to Coolant	BTU/hr	103,080
Inlet Air	cfm (m3/hr)	4,500 (7647)
Max. Operating Radiator Air Temp	F° (C°)	122 (50)
Max. Ambient Temperature (before derate)	F° (C°)	110 (43.3)
Maximum Radiator Backpressure	in H <sub>2</sub> O	0.5

### COMBUSTION AIR REQUIREMENTS

	Standby
Flow at Rated Power cfm (m3/min)	90 (2.55)

### ENGINE

		Standby
Rated Engine Speed	rpm	1800
Horsepower at Rated kW**	hp	51
Piston Speed	ft/min (m/min)	1110 (338)
BMEP	psi	117

\*\* Refer to "Emissions Data Sheet" for maximum bHP for EPA and SCAQMD permitting purposes.

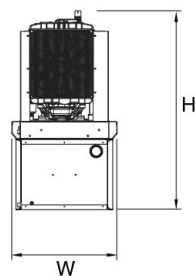
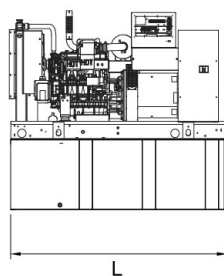
### EXHAUST

		Standby
Exhaust Flow (Rated Output)	cfm (m3/min)	208 (354)
Max. Backpressure (Post Silencer)	inHg (Kpa)	1.5 (5.1)
Exhaust Temp (Rated Output)	°F (°C)	790 (421)
Exhaust Outlet Size (Open Set)	mm (in)	63.5 (2.5)

Deration – Operational characteristics consider maximum ambient conditions. Derate factors may apply under atypical site conditions. Please consult a Generac Power Systems Industrial Dealer for additional details. All performance ratings in accordance with ISO3046, BS5514, ISO8528 and DIN6271 standards.

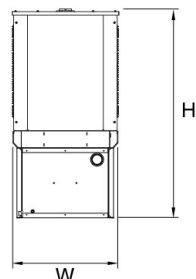
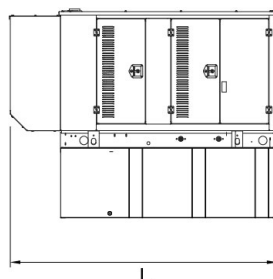
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## dimensions and weights\*



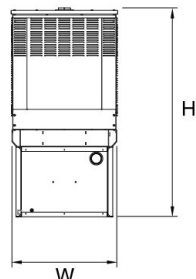
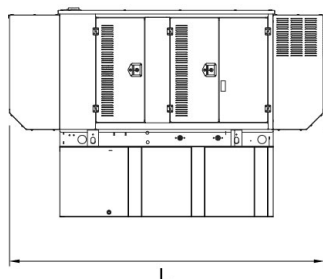
### OPEN SET

RUN TIME HOURS	USABLE CAPACITY GAL (L)	L x W x H in (mm)	WT lbs (kg) - Tank & Open Set
NO TANK	-	76 (1930.4) x 38 (914.4) x 46 (1168.4)	2060 (934)
48	54 (204.4)	76 (1930.4) x 38 (914.4) x 59 (1498.6)	2540 (1152)
117	132 (499.7)	76 (1930.4) x 38 (914.4) x 71 (1803.4)	2770 (1257)
187	211 (798.7)	76 (1930.4) x 38 (914.4) x 83 (2108.2)	2979 (1351)
266	300 (1135.6)	93 (2362.2) x 38 (914.4) x 87 (2209.8)	3042 (1380)



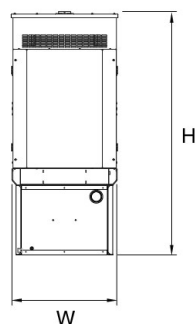
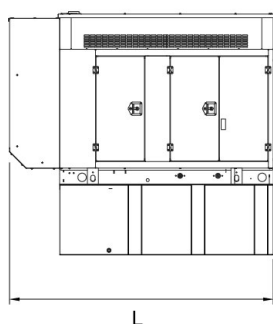
### STANDARD ENCLOSURE

RUN TIME HOURS	USABLE CAPACITY GAL (L)	L x W x H in (mm)	WT lbs (kg) - Enclosure Only	
			Steel	Aluminum
NO TANK	-	95 (2413) x 38 (965.2) x 50 (1270)	302 (137)	191 (87)
48	54 (204.4)	95 (2413) x 38 (965.2) x 63 (1600.2)		
117	132 (499.7)	95 (2413) x 38 (965.2) x 75 (1905)		
187	211 (798.7)	95 (2413) x 38 (965.2) x 87 (2209.8)		
266	300 (1135.6)	95 (2413) x 38 (965.2) x 91 (2311.4)		



### LEVEL 1 ACOUSTIC ENCLOSURE

RUN TIME HOURS	USABLE CAPACITY GAL (L)	L x W x H in (mm)	WT lbs (kg) - Enclosure Only	
			Steel	Aluminum
NO TANK	-	113 (2870.2) x 38 (965.2) x 50 (1270)	455 (206)	288 (131)
48	54 (204.4)	113 (2870.2) x 38 (965.2) x 63 (1600.2)		
117	132 (499.7)	113 (2870.2) x 38 (965.2) x 75 (1905)		
187	211 (798.7)	113 (2870.2) x 38 (965.2) x 87 (2209.8)		
266	300 (1135.6)	113 (2870.2) x 38 (965.2) x 91 (2311.4)		



### LEVEL 2 ACOUSTIC ENCLOSURE

RUN TIME HOURS	USABLE CAPACITY GAL (L)	L x W x H in (mm)	WT lbs (kg) - Enclosure Only	
			Steel	Aluminum
NO TANK	-	95 (2413) x 38 (965.2) x 62 (1574.8)	460 (209)	291 (132)
48	54 (204.4)	95 (2413) x 38 (965.2) x 75 (1905)		
117	132 (499.7)	95 (2413) x 38 (965.2) x 87 (2209.8)		
187	211 (798.7)	95 (2413) x 38 (965.2) x 99 (2514.6)		
266	300 (1135.6)	95 (2413) x 38 (965.2) x 103 (2616.2)		

\*All measurements are approximate and for estimation purposes only. Sound dBA can be found on the sound data sheet. Enclosure Only weight is added to Tank & Open Set weight to determine total weight.

### YOUR FACTORY RECOGNIZED GENERAC INDUSTRIAL DEALER

Specification characteristics may change without notice. Dimensions and weights are for preliminary purposes only. Please consult a Generac Power Systems Industrial Dealer for detailed installation drawings.

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